

## TECHNICAL DATA SHEET

Effective From: 14th Aug. 2020

<b>PRODUCT CODE: B 520 G</b>	<b>COMMERCIAL NAME: Top Coat, White, Matt, Base</b>
<b>DESCRIPTION: Two-components white matt polyurethane varnish, thixotropic and electrostatic</b>	

### PROPERTIES

<b>Recommended for / Main area of application</b>	Two-components white matt polyurethane varnish with excellent covering, rapidity, softness, verticality and non-yellowing properties. Particularly suitable to paint shaped parts where sanding exposes the corner parts. It is also suitable to for applications with electrostatic airspray. Suggested to paint bathroom furniture, kitchen doors, wardrobes and doors for interior.
<b>Application Method</b>	By spray, airless, electrostatic, curtain coater
<b>Shelf life</b>	1 year

APPLICATION PROPERTIES		PHISICAL PROPERTIES	
<b>Coverage Area</b>	90 - 110 sqft/lit/coat	<b>Viscosity</b>	35" +/- 5" DIN 6
<b>Vertical Stability</b>	--	<b>Solid Content</b>	65 +/- 2 %
<b>Hardener</b>	H 56 50% by weight	<b>Specific Weight</b>	1.340 +/- 0.050 Kg/Lt
<b>Thinner</b>	T 1460 20% by weight	<b>Glossy</b>	25 +/-3 G
<b>Pot Life</b>	> 4 h	<b>Ph</b>	-

### GENERAL INFORMATION

Drying at 20°C		Oven Drying	
<b>Dust Free</b>	15 min	<b>Time for Flash Off</b>	20 min a 30-35°C
<b>Touch Free</b>	60 min		
<b>Sanding</b>	-	<b>Time for drying</b>	20min a 45-50°C
<b>Overcoating</b>	12 h (if necessary)		
<b>Stackable</b>	6-8 h	<b>Time for cooling</b>	20min a 20-25°C

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\*This product is Implored from Verinlegno - Italy



**RECOMMENDED APPLICATION PROCESS**

Apply two coats of polyurethane sealer 40 – 60 min from each other, suggested SB 454-Sealer, White, Base. After 8 - 12 h sand with sand paper 220 - 400 and apply by spray 90-110 sqft/lit/coat of B 520 G - Top Coat, White, Matt, Base, hardener at 50% by weight with H 56 and thinned at 20% with T 1460.

<b>NOTES</b>	User is responsible to make the application of the product in a place with an adequate air- recycle and on respecting of all hygienic and safety regulations.
<b>STORAGE</b>	Containers must be stored tightly closed in a well-ventilated place with temperatures between 5° C and 35°C.

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