



TECHNICAL DATA SHEET

Effective From: 14th Aug. 2020

PRODUCT CODE: SB 454 COMMERCIAL NAME: Sealer, White, Base

DESCRIPTION: Two-component polyurethane white sealer.

PROPERTIES				
Recommended for /	Polyurethane white sealer, specific for MDF with an excellent filling, excellent covering and good sanding properties. Suitable for over coating with glossy polyurethane varnish. Suggested to paint for bathroom furniture, kitchen furniture, wardrobes and doors for interior. Suitable for MDF and for every kind of wood.			
Application Method	By spray, airless			
Shelf life	1 year			

APPLICATION PROPERTIES		PHISICAL PROPERTIES	
Coverage Area	72 - 84 sqft/lt/coat	Viscosity	46 " +/-5" DIN 8
Vertical Stability		Solid Content	77 +/-2 %
Hardener	H 36 50 % by weight	Specific Weight	1.510 +/-0.050 Kg/Lt
Thinner	T 1460 20%	Glossy	-
Pot Life	> 3 h	Ph	-

GENERAL INFORMATION					
Drying at 20°C			Oven Drying		
Dust Free	10min				
Touch Free	60min	Time for Flash Off	20min a 30°-35° C		
Sanding	3 - 4 h	Time for drying	20min a 45°-50°C		
Overcoating	8 - 12 h				
Stackable	6 h	Time for cooling	20min a 20°-25°C		

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Regd Office: Bhartiagram, Gajraula Distt. Amroha-244 223, UP, India *This product is Implored from Verinlegno - Italy





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RECOMMENDED APPLICATION PROCESS

Apply by spray 72-84 sqft/lit/coat of SB 454 - Sealer, White, Base and Hardener at 50% in weight with H 36 and thinned at 20% with T 1460.

After 40 – 60 min, apply a second coat of sealer, prepared as above explained.

Sand with sand paper 220-400 and apply a coat of polyurethane top coat.

NOTES	User is responsible to make the application of the product in a place with an adequate air- recycle and on respecting of all hygienic and safety regulations.
STORAGE	Containers must be stored tightly closed in a well-ventilated place with temperatures between 5° C and35°C.

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